

Storage Stability of Encapsulated Black Carrot Powder Prepared using Spray and Freeze-Drying Techniques

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Abstract

The present study was aimed to investigate the storage stability encapsulated black carrot powder obtained under the optimized conditions of spray drying of 150 °C of inlet air temperature and freeze-drying with maltodextrin, gum arabic and tapioca starch as the combined carrier materials. Effect of two types of vial as a storing material viz., transparent and amber colored was used in this study and study was observed for the period of 90 days. Anthocyanin content, antioxidant activity, total color change and half-life period were monitored at 15 days interval throughout the storage period. The anthocyanins degradation rate followed first order kinetics. The storage half-life of spray and freeze-dried encapsulated material stored under airtight amber color vials was predicted up to 130 and 155 days with total degradation kinetics of 33% and 38%. However, the storage self-life spray and freeze-dried encapsulated material stored under airtight transparent vial was predicted up to 109 and 134 days with total antocyanin degradation of 37% and 43%, respectively.



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Introduction


Anthocyanins are pigments that belong to the flavonoid group, which are commonly found in many fruits, vegetables, and flowers. They provide colors that vary between orange, red, violet and blue, exhibiting great potential as natural colorants, due to their low toxicity.¹⁻³ It can be used in food,

cosmetic and pharmaceutical products due to their nutraceutical properties such as their ability to scavenge free radicals; reduce the risk of cardiac diseases and cancer etc.⁴ Black carrots are a very good source of anthocyanin pigments and contain up to 1750 mg per kg fresh weight.^{2,3} Moreover, black carrot anthocyanins provide an excellent bright

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strawberry red shade color which can be effectively used as a colorant and as a nutraceutical compound in various food products.⁵

Possibility of the usage of black carrot anthocyanin pigments as a natural colorant in the production of confectionery, jam, jellies, and frozen desserts was extensively reported by Birks.⁶ However, anthocyanin pigments are highly sensitive to factors like temperature, oxygen, light, and pH.^{1,3,7} Anthocyanin degradation reportedly follows first-order kinetics, i.e., anthocyanin content exponentially decreases with time. Therefore, it is imperative to protect anthocyanin pigments from temperature, oxygen, light, and pH.

Today food industries are trending towards the development of functional ingredients is under consideration with therapeutic and nutritional values.⁸⁻¹⁴ Various techniques are followed for the encapsulation process and most important for food applications include spray and freeze drying. Ersus *et al.*¹ used spray dryer for encapsulation black carrot anthocyanin pigments and Wilkowska *et al.*¹⁴ used both spray and freeze drying for encapsulation of blueberry juice. Microencapsulation is one such technology through which any solids, liquids, or gaseous materials can be packed in miniature sealed capsules that would protect the core material from external environment.¹⁵⁻²¹ Ferrari *et al.*²² also reported storage stability of microencapsulated blackberry juice powders stored at 25 °C found the significant changes in the monomeric anthocyanin content with respect to a gradual increase in storage period. In this study storage stability of encapsulated black carrot juice powder in two different vials (transparent and amber color) under normal ambient conditions was investigated.

Materials and Methods

Ingredients and Materials

Fresh black carrots (Pusa asita) were harvested from the farm of the Department of Vegetable Science, IARI, New Delhi and washed under cold running tap water to remove the soil and foreign materials. Washed carrot was stored under deep freezer (-20 °C) since extraction. The coating materials such as maltodextrin (20DE), gum arabic and tapioca starch were purchased from the local market of New Delhi, India.

Extraction of Anthocyanin Rich Juice

Extraction of anthocyanin rich juice was performed following the method given by Khandare *et al.*² and stored under refrigeration since use.

Preparation of Spray Drying Feeding Materials

The feed mixture for the spray drying was prepared as suggested by Murali *et al.*⁵. In summery encapsulating materials such as maltodextrin, gum arabic, tapioca starch was mixed together with extracted juice (6° Brix) and stirred to homogeneity with a digital Ultra-Turrax homogenizer (IKA®T25) for the stirring period of 30 min. The concentration of the feed mixture was maintained at 20° Brix.

Spray Drying of Feed Mixture

Spray drying of feed mixture was performed using the method given by Murali *et al.*⁵ on an advanced laboratory spray dryer (LU-228, Labultima Pvt. Ltd., Mumbai, India) at the inlet & outlet temperature of 150 °C & 53 °C, aspirator air flow rate of 50 m³/h and feed mixture flow rate of 2.5 ml/min. However, Freeze drying of feed mixture was quick frozen by exposing at -80 °C for 24 hours in sample jar followed by dried using on laboratory scale Labconco freeze dryer at the operating parameter of t -53 °C of temperature and 0.22-0.11 mbar of vacuum.

Determination of Anthocyanin Content and Color Intensity

The anthocyanin content was determined in terms of monomeric anthocyanin content (MAC) using pH differential method as given by Wrolstad *et al.*²³ Samples were prepared according to the method described by Kar *et al.*²⁴ and absorbance was recorded on UV-vis spectrophotometer at 520 nm and 700 nm for each sample. However, the antioxidant activity was determined using cupric reducing antioxidant capacity (CUPRAC) method as standardized by Apak *et al.*²⁵

Color intensity measurements were performed on Hunter-Lab Colorimeter (Miniscan® XE Plus 4500 L) and expressed in standard L* (whiteness or brightness/ darkness), a* (redness/greenness) and b* (yellowness/blueness) values. The same was then used to calculate the total color change using the following equation:

$$\Delta E = [(\Delta L)^2 + (\Delta a)^2 + (\Delta b)^2]^{1/2} \quad \dots(1)$$

Storage Stability Study

The encapsulated materials for storage were prepared using the optimized conditions obtained in the previous study using spray and freeze drying.⁵ The same was then packed in vials (transparent and amber) and stored at ambient temperature. Separate vials were prepared for different time periods. Vials once opened were not used for further study.

Degradation Kinetics

Degradation kinetics of encapsulated microcapsule was done at 37 °C into the amber colored and transparent crew cap air tight vials, in the terms of half-life of anthocyanin ($t_{1/2}$), i.e. the time needed for degradation of 50% of anthocyanin at specified storage temperature and storage period 26, calculated by the equation given below:

$$t_{1/2} = -\ln 0.5 \times k^{-1}$$

Where, $\ln(C_t / C_0) = -k t$

Where C_t is the initial anthocyanin content, C_0 is the anthocyanin content at the specific time and t is the time.

Statistical Analysis

A full factorial completely randomized design was conducted and SAS software (SAS, 2008) was used

to analyze the results. p value of 0.05 was used to determine the level of significant difference.

Results and Discussion

Total Anthocyanin Content

The anthocyanin content of spray and freeze-dried material reduced with the increase in the storage period in both the transparent and amber color vials. The loss of anthocyanin content at all storage conditions was almost similar in the first 30 days of storage. In the next 90 days, the loss varied significantly between all the experimental storage conditions. The loss in transparent vials was significantly higher than those stored in amber vials for both the spray and freeze-dried samples at all storage conditions (Fig. 1). This higher degradation of anthocyanin pigment in the transparent vial is due to direct effect of UV light, thereby more interaction of sunlight with anthocyanin pigments. Similar results have been reported by Ersus *et al.*¹ for encapsulated black carrot anthocyanin pigments and Tonon *et al.*²⁷ for powder of acai juice anthocyanin pigments. Moreover, the degradation was lower in the freeze-dried product stored in amber vials, and the maximum for the spray dried product stored in transparent vials. In general, powder stored in amber color vials retained more anthocyanin content due to its opaqueness to sunlight.

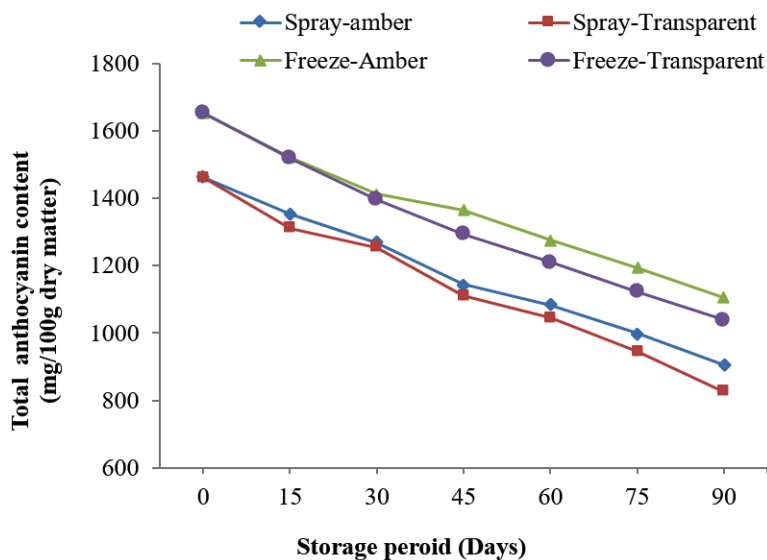


Fig. 1: Variation of anthocyanin content of encapsulated materials during storage

Antioxidant Activity

Fig. 2 shows that the antioxidant activity decreases with respect to time for all the storage conditions. The decrease in the antioxidant activity followed a similar trend to that of anthocyanin content during storage. However, the degradation over the period of storage between amber and transparent vials was non-significant for both spray and freeze drying.

The degradation in the first 60 days was significantly higher which then stabilizes during the last 30 days of storage under all the experimental conditions. The loss in the first 60 days is almost 80% of the total loss recorded at the end of 90 days of storage. Similar results have been reported by Ersus *et al.*¹ for black carrot juice powder and Pitalua *et al.*²⁸ for beetroot juice microcapsules.

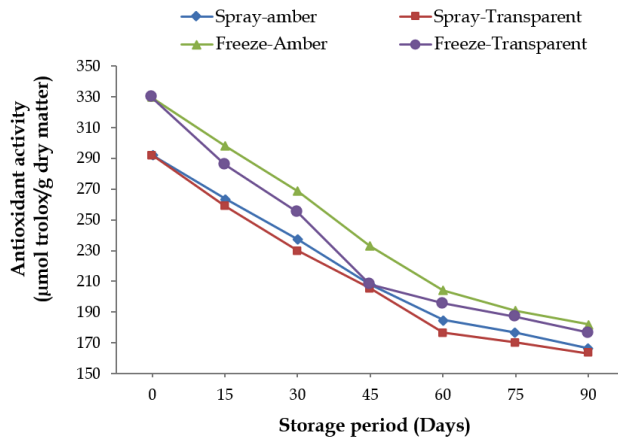


Fig. 2: Variation of antioxidant activity of encapsulated materials during storage

Total Color Change

Total color change in the amber vials steadily increased with the increase in the storage period. The increase at the end of 90 days of storage was only about 5 to 7 which was non-significant (Fig. 3). This suggests that storage in amber color vials significantly retained the original characteristics of the material even after 90 days of storage for both spray and freeze-dried materials. In case of

the materials stored in transparent vials, there was a significant change in the total color values in the first 15 days of storage suggesting degradation of bioactive components. Further storage period, however, does not affect the total color change significantly. Similar trends have been observed by Wrolstad *et al.*²³ for anthocyanin pigments of different products and Hernández-Herrero *et al.*²⁹ for anthocyanin pigments of different juices.

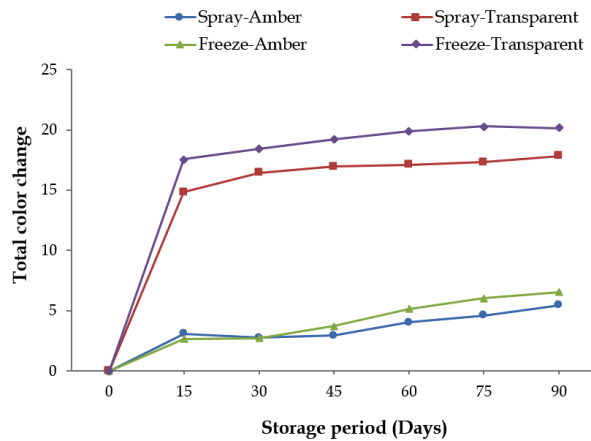


Fig. 3: Variation of total color change of encapsulated materials during storage

Anthocyanin Degradation Kinetics and Half Life

Anthocyanin degradation at the end of 15th and 30th days were found to be similar for both freeze and spray dried samples stored under transparent and amber color vials (Fig. 4). Subsequent storage, however, triggers significantly higher loss of

anthocyanins thereby reducing its retention in transparent vials compared to amber color vials. Similarly, freeze-dried samples at any point during the storage exhibited higher retention of anthocyanin content over spray dried samples.

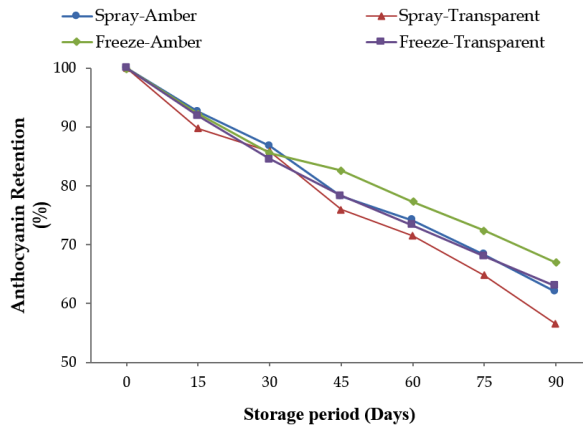


Fig. 4: Anthocyanin retention kinetics of encapsulated materials during storage

Anthocyanin retention varied from 67% in the freeze-dried samples stored in amber color vials to 57% in case of spray dried powder stored in transparent vials. The half-life for freeze-dried samples stored in amber color vials was found to be the maximum (155

days) suggesting that it has the maximum storage life for 50% degradation of anthocyanin. The same for spray-dried material was found to be 130 days (Table 1).

Table 1: Degradation and half-life of Anthocyanins at the end of 90 days storage

Drying Method	Vial color	K value	Half-life (Days)	Degradation (%)
Spray	Amber	0.0053	130.2±2.04	38.00
	Transparent	0.0063	109.4±4.65	43.43
Freeze	Amber	0.0044	155.6±1.64	33.00
	Transparent	0.0051	134.8±3.58	37.00

Idham *et al.*³⁰ reported similar results for spray dried red color powder from *Roselle calyces*. The results indicate that the half-life followed a first-order kinetics and if encapsulation is carried out using spray drying and stored in amber color airtight vials, anthocyanins can be effectively retained for 130 days whereas if the same is prepared using freeze-drying and stored in airtight amber containers the shelf life of the anthocyanin can be extended up to 155 days.

Similar trends of anthocyanin degradation kinetic were reported by Wang *et al.*³¹ for blackberry juice and concentrate during storage at 37 °C, respectively.

Conclusion

Storage of encapsulated material produced using spray and freeze-drying techniques can be effectively accomplished for a period of 90 days when stored under ambient conditions in both transparent

and amber color vials. Retention of anthocyanin is about 67 % for the freeze-dried sample and about 62 % for the spray dried samples stored in airtight amber color vials at ambient conditions. The half-life of anthocyanin is about 155 days for the freeze-dried sample stored in airtight amber vials whereas the same for the spray dried ones stored in amber color vials at ambient conditions is about 130 days.

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Conflict of Interest

Authors declare no conflict of interest.

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