

# **Extraction and Quality Evaluation of Yellowfin Tuna Bone Powder**

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## Abstract

Commercial processing of tuna either as canned tuna or tuna loins generates considerable quantities of waste and a sizeable quantity of this waste constitutes bones. Yellowfin tuna bone was prepared by three methods viz., by using 0.5% KOH, 1% KOH and 0.5% NaOH and the proximate analysis, elemental composition and fatty acid composition were evaluated in comparison to control prepared without the addition of alkali. The powder was found rich in calcium (19 400 to 26 300 mg 100 g<sup>-1</sup>) and phosphorus (7797 to 8291 mg 100 g<sup>-1</sup>) with calciumphosphorus ratio ranging between 2.5 and 3.3:1. The proportion of polyunsaturated fatty acids (PUFA), particularly, docosahexaenoic acid (DHA) content was distinctly higher in tuna bone powder prepared after boiling in 0.5% KOH. Palmitic acid, oleic acid and DHA were the common saturated fatty acid, monounsaturated fatty acid and polyunsaturated fatty acid respectively. Heavy metals like Cd and Hg were not detected in the developed bone powder.

**Keywords**: Yellowfin tuna, *Thunnus albacares*, bone powder, waste utilization

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## Introduction

World over, tuna is one of the most widely consumed fish and is marketed as chilled, frozen, canned, smoked, breaded and battered, salted and dried forms. Commercial processing of tuna either as canned tuna or tuna loins generates significant quantities of waste. The yield of yellowfin tuna (Thunnus albacares) loins was 45% and the remaining 55% was processing waste in the form of belly flap, off cut meat, off cut mince from the bone, meat mince, blood meat, head, gut, tail, skin and bone. Nutrition is an important modifiable factor in the development and maintenance of bone mass and for the prevention and treatment of osteoporosis (Ilich & Kerstetter, 2000). Increased calcium intake results in increased bone mineral status in children (Dibba et al., 2000) and whole small bony fish are known to be rich sources of calcium (Larsen et al., 2000; Chattopadhyay et al., 2004). Bones of bigger fish like tuna have also been proposed as sources of calcium (Xavier et al., 2003; Gopal et al., 2008). The health benefits of  $\omega$ -3 fatty acids, eicosapentaenoic acid (EPA) and docosahexaenoic acid (DHA) are well established (Flick & Martin, 1992). EPA content in vellow fin tuna meat ranged from 5.6 to 5.9 g 100g-1 and DHA ranged from 47.6 to 53.4 g 100g<sup>-1</sup> (Mumthaz et al., 2010). However, there is paucity of information on the complete beneficial effects of yellowfin tuna bones for human health. The present study was envisaged to elucidate the nutritional composition of yellowfin tuna bone powders and understand the effect of alkali treatment on the composition of tuna bone powder.

# Materials and Methods

Yellowfin tuna bones were collected from a commercial tuna loins processing unit (EU approved plant, Visakhapatnam, Andhra Pradesh, India). Four different batches of yellowfin tuna bone powder (BP) were prepared. BP-0.5% KOH was prepared by boiling tuna bones in an aqueous solution of 0.5% KOH (w/v); quantity of water sufficient enough to completely submerge the bones. BP-0.5% NaOH was prepared by boiling tuna bones in 0.5% NaOH (w/v) and BP-1% KOH was prepared using 1% KOH (w/v). Bone powder prepared by boiling tuna bones in potable water was used as control (BP-control). Meat adhering to tuna bones was manually separated. Alkali treated bones were thoroughly washed to remove residual alkali. Washed tuna bones were dried and pulverised to a fine powder.

Freshly prepared tuna bone powders were analysed for moisture, protein, fat, ash, calcium, potassium, sodium and iron as per standard methods (AOAC,2000). Phosphorus was determined colorimetrically (Fiske & Subbarow, 1925). Fatty acids were analysed according to the method of AOAC (2000) using gas liquid chromatography (Varian CP 3800, USA). Mercury (Hg) content was estimated using Mercury Analyzer (MA5840, Electronic Corporation of India, Hyderabad) which works on the principle that mercury vapour (atoms) absorbs resonance radiation at 253.7nm. Cadmium (Cd), copper (Cu) and zinc (Zn) were estimated following AOAC (2000). Initially, the samples were digested with 7 ml of HNO<sub>3</sub> and 3 ml  $H_2O_2$  for 60 min at 95<sup>o</sup>C under pressure in microwave digester (CEM Corporation, North Carolina, USA). Digested samples were analysed using atomic absorption spectrophotometer (Varian Spectra AA 220, Australia).

Data was subjected to statistical analyses as per standard methods (Snedecor & Cochran, 1967).

### **Results and Discussion**

In yellowfin tuna, as in most big fish, meat adheres very tightly to the bone and its separation is a challenge. The meat adhering to tuna bones was separated with relative ease in all the alkali treated bones suggesting that 0.5% KOH or 0.5% NaOH was sufficient instead of employing 1% KOH.

The proximate and mineral composition of alkali treated and control yellowfin tuna bone powders were analyzed and the results are presented in Table 1. All the tuna bone powders were rich in protein and fat. Crude protein content ranged between 20.5 and 21.76%. The crude protein content of BP-0.5% KOH and BP-1% KOH was relatively lower than BP-0.5 NaOH and BP-control, possibly due to better deproteinisation efficacy of KOH. Fat content of the tuna bone powders ranged between 13.39 and 17.26%. The fat of tuna meat is rich in beneficial ω-3 fatty acids viz., EPA and DHA (Mumthaz et al., 2010) and the same can be assumed of the fat in tuna bone powder. However, high fat content makes tuna bone powders extremely susceptible to oxidative rancidity and hence adequate precaution is vital for facilitating extension of shelf life. Further studies on vacuum packaging or addition of antioxidants are needed. It is pertinent to note that an antioxidant peptide has been isolated from tuna backbone protein (Je et al., 2007). The total ash content of tuna bone powders ranged from 48.14 to 54.31%. The ash content of BP-1 KOH was distinctly higher than other treatments and is in accordance with earlier reports (Xavier et al., 2003) and the use of alkali at lower concentrations seem beneficial. Toppe et al. (2007) also observed that marine fatty fishes have a higher crude fat content and lower protein content in their bones. Liaset et al. (2003) reported that salmon bone powder had a protein content of 33% and lipid content of 9.6%.

Table 1. Proximate and mineral composition of different yellowfin bone powders

	Yellowfin Tuna Bone Powders				
	BP-0.5% KOH	BP-0.5% NaOH	BP-1% KOH	BP-Control	
Moisture, %	$6.44 \pm 0.03$	$6.95 \pm -0.08$	$6.19 \pm -0.06$	$6.59 \pm -0.45$	
Crude protein, %	$20.6 \pm -0.39$	$21.76 \pm 0.24$	$20.455 \pm 0.19$	$21.75 \pm 0.24$	
Crude fat, %	$17.26 \pm 0.36$	$13.39 \pm 0.31$	$14.32 \pm 0.15$	$13.83 \pm 0.17$	
Ash, %	$48.14 \pm 0.01$	$49.94 \pm 0.25$	$54.31 \pm 0.19$	$47.71 \pm 0.50$	
Ca, mg 100 g <sup>-1</sup>	22936 ± 2.83	$26300 \pm 3.30$	$22983 \pm 3.10$	$19400 \pm 5.30$	
P, mg 100 g <sup>-1</sup>	8291.54 ± 105.51	$7898.22 \pm 48.63$	$7871.4 \pm +60.46$	$7797 \pm 91.04$	
Fe, ppm	$46.75 \pm 0.81$	$45.12 \pm 0.29$	$41.91 \pm 0.75$	$41.42 \pm 1.56$	
Na, mg 100 g <sup>-1</sup>	$372.5 \pm 37.48$	$609 \pm 77.78$	275 ± 9.89	$518 \pm 6.90$	
K, mg 100 g <sup>-1</sup>	$360 \pm 16.97$	$195.5 \pm 3.54$	$447~\pm~1.41$	$427~\pm~18.38$	

Values expressed as Mean  $\pm$  SD, n = 3

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Fatty Acid		Yellowfin Tuna Bone Powder				
Number	Name	BP-0.5% KOH	BP-0.5% NaOH	BP-1% KOH	BP- Control	
C12	Lauric acid	0.032	0.038	0.0428	0.0831	
C13	Tridecyclic acid	0.042	0.038	0.0428	0.05	
C14	Myristic acid	3.921	3.507	4.47	4.802	
215	Pentadecanoic acid	1.332	1.178	1.4	1.545	
216	Palmitic acid	28.131	24.981	30.476	33.333	
217	Heptadecanoic acid	2.6	2.317	2.785	2.758	
218	Stearic acid	0.053	10.75	0.057	12.596	
220	Arachid acid	0.983	0.785	1.128	1.097	
222	Behenic acid	0.645	0.544	0.671	0.698	
214:1	Myristoleic acid	0.095	0.076	0.1	0.1	
216:1	Palmitoleic acid	6.034	5.077	6.569	7.162	
C18:1 n9	Oleic acid	21.558	19.904	24.92	24.926	
20:1 n9	Gadoleic acid	2.6	2.418	0.286	2.792	
24:1 n9	Nervonic acid	1.353	1.203	1.471	1.446	
C18:2 n6	Linoleic acid	1.733	1.443	1.842	1.147	
C18:3 n6	Gamma linolenic acid	0.021	0.203	0.229	0.15	
C18:3 n3	Alpha linolenic acid	0.824	0.747	0.914	0.881	
220:4	Arachidonic acid	3.276	2.545	0.276	0	
20:5 n3	Eicosapentaenoic acid	0.053	3.773	4.013	1.014	
222:6 n3	Docosahexaenoic acid	24.717	18.473	18.308	3.423	

Table 2. Fatty acid composition of different yellowfin bone powders

Values expressed as Percentage FA / Total FA

Approximately, 80-90% of bone mineral content comprised of calcium and phosphorus. All the tuna bone powders were rich in calcium (19400 to 26300 mg 100 g<sup>-1</sup>) and phosphorus (7797 to 8291 mg 100 g<sup>-1</sup>) with calcium-phosphorus ratio ranging between 2.5 to 3.3:1. Fish bone contains proper balance of calcium and phosphorus, is rich in dicalcium phosphate and can be used as calcium food supplement (Chatterjee & Shinde 1995; Sultanbawa & Aksnes 2006). Tuna bone powders had appreciable quantities of potassium and iron. Potassium content in tuna bone powder under study was high when compared to hoki bone powder and salmon bone powder (Liaset et al., 2003). Khasim et al. (2010) suggested popularization of potassium enriched fish products in human diet as a means to address hypertension problem.

Though all the tuna bone powders were rich in fat, the fatty acid composition in the final products varied with different treatments. Alkali treated tuna bone powders *viz.*, BP-0.5% KOH (62.26%), BP-0.5% NaOH (55.86%) and BP-1% KOH (58.93%) had higher unsaturated fatty acids. PUFA content was distinctly higher in BP-0.5% KOH (30.63%) than in BP-0.5% NaOH (27.18%) and BP-1% KOH (25.58%). PUFA content was very low (6.61%) in BP-Control (Fig. 1).

The proportion of individual fatty acids in different tuna bone powders is presented in Table 2. Palmitic acid (C16) was the most abundant saturated fatty acid, oleic acid (C18:1 n9) was the most common monounsaturated fatty acid and docosahexaenoic acid (C22:6 n3) was the principal polyunsaturated fatty acid in all the tuna bone powders. DHA content was distinctly higher in BP-0.5 KOH (24.7%) than in BP-0.5% NaOH (18.5%) and BP-1% KOH (18.3%). PUFA content was very low (3.4) in BPcontrol. Similar trend of high palmitic, oleic and

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Bone Powder	Cd (ppm)	Cu (ppm)	Zn (ppm)	Hg (ppm)
BP-0.5% KOH	ND*	0.48	7.72	ND
BP-0.5% NaOH	ND	0.50	5.81	ND
BP-1% KOH	ND	0.70	4.99	ND
BP-Control	ND	0.72	5.24	ND

Table 3. Heavy metals content in different yellowfin bone powders

\* Not detected

DHA content was observed in smoked tuna (Yathavamoorthi et al., 2010). Palmitic acid was reported as the major saturated fatty acid in yellowfin tuna meat (Mumtaz et al., 2010) and oleic acid was reported as the major monounsaturated fatty acid in white meat of tuna (Gopakumar, 1997). PUFAs play an essential role in human health and nutrition, as they can reduce the risk of coronary disease, prevent certain cancers, and improve immune function.

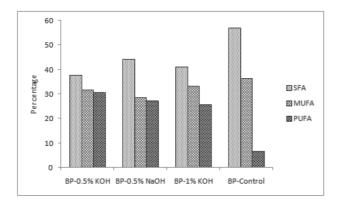


Fig. 1. Proportion of different fatty acids in yellowfin tuna bone powders

Bigger fish tend to accumulate toxic metals in their bones and it is of absolute importance that the content of undesirable metals is low. Cd, Hg, Cu and Zn levels in tuna bone powders are presented in Table 3. Cd and Hg were not detected in any of the bone powders but Cu and Zn were detected in all the tuna bone powders. Cu was found in higher quantity in control sample, where as higher quantity of Zn was observed in 0.5% KOH treated sample. However in all the samples, the level of heavy metals was below the maximum permissible limit.

Study on the nutritional composition of yellowfin tuna bone powders showed that tuna bone powder was rich in protein, beneficial fat, calcium and phosphorus and can be used as fortifying agent. Further studies on stability and shell life of the product have to be undertaken before commercialization efforts can be made.

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