



## Review

## Nanotherapeutics: An insight into healthcare and multi-dimensional applications in medical sector of the modern world



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## ARTICLE INFO

## ABSTRACT

## Keywords:

Nanoparticles  
Nanotherapeutics  
Nanomedicines  
Nanocarriers  
Drug delivery  
Cancer  
Tissue engineering  
Safety concerns  
Regulatory issues  
Health  
Biomedical Applications

In recent years nanotechnology has revolutionized the healthcare strategies and envisioned to have a tremendous impact to offer better health facilities. In this context, medical nanotechnology involves design, fabrication, regulation, and application of therapeutic drugs and devices having a size in nano-range (1–100 nm). Owing to the revolutionary implications in drug delivery and gene therapy, nanotherapeutics has gained increasing research interest in the current medical sector of the modern world. The areas which anticipate benefits from nano-based drug delivery systems are cancer, diabetes, infectious diseases, neurodegenerative diseases, blood disorders and orthopedic problems. The development of nanotherapeutics with multi-functionalities has considerable potential to fill the lacunae existing in the present therapeutic domain. Nanomedicines in the field of cancer management have enhanced permeability and retention of drugs thereby effectively targeting the affected tissues. Polymeric conjugates of asparaginase, polymeric micelles of paclitaxel have been recommended for various types of cancer treatment. The advancement of nano therapeutics and diagnostics can provide the improved effectiveness of the drug with less or no toxicity concerns. Similarly, diagnostic imaging is having potential future applications with newer imaging elements at nano level. The newly emerging field of nanorobotics can provide new directions in the field of healthcare. In this article, an attempt has been made to highlight the novel nanotherapeutic potentialities of polymeric nanoparticles, nanoemulsion, solid lipid nanoparticle, nanostructured lipid carriers, dendrimers, nanocapsules and nanosponges based approaches. The useful applications of these nano-medicines in the field of cancer, nutrition, and health have been discussed in details. Regulatory and safety concerns along with the commercial status of nanosystems have also been presented. In summary, a successful translation of emerging nanotherapeutics into commercial products may lead to an expansion of biomedical science. Towards the end of the review, future perspectives of this important field have been introduced briefly.

## 1. Introduction

Nanotherapeutics is a recent application of nanotechnology that have wide ranging impact on medical field [1]. Nanomedicine has emerged from nanotechnology, is rather a nascent field of science, whose history dates back to 1959, as predicted by Richard P. Feynman [2]. A

nanometer is one millionth part of a millimeter where the word nano means ‘dwarf’ [3]. Nanotechnology, deals with the investigation, modification, and control of atomic/molecular structures of object ranging between 1–100 nm in size [4].

The branch of nanomedicine is exploiting a wide range of nanotechnological approaches, including numerous biological devices and

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nano-biosensors. Quantum effects taking place at nano-level have an impact on biological, chemical, physical, optical and mechanical properties which permits scientists to exploit the benefits of such phenomena [5]. Nano medicine also includes newly emerging concepts and applications of molecular nanotechnology for designing of nano-machines called nano-robots. Biological macromolecules and structures or xenobiotic chemical drugs provide basic working power to nanostructures. The most revealing fact about nanomaterials is that their size is similar to many of the biological macromolecules which facilitate the use of nano-materials in *in-vivo* as well as *in-vitro*. Thus, by the unification of nanotechnology with biological material, several diagnostic kits, analytical tools, physiotherapy applications and drug delivery vehicles have been developed till date. Therefore, the nano-therapeutics as a branch of medicine has a vast scope of research and development. Unlike the conventional methods of medication, in this technique the drug attach on nanoparticles which enables it to act more efficiently, and accurately with few side effects. Nano-therapeutics provides new opportunities to improve the safety and efficacy of conventional therapeutics [6,7]. Due to this, different national and international agencies and pharmaceutical companies are investing to generate new drug delivery methods, gene therapies, and *in-vivo* imaging techniques. Nanomedicine sales reached up to \$16 in, only in nanotechnology. According to a new report by Grand View Research, Inc. the nanomedicine market is anticipated to reach \$ 350.8 billion by 2025 showing significant impact on global economy [8].

Nowadays, the healthcare industry is striving to achieve increased productivity, improved access and higher quality of treatment at lower costs. Chronic, serious neurological disorders such as cancer, diabetes, HIV/AIDS and heart disease have been a challenge for health care professionals. Another challenge includes infectious diseases, where conventional antimicrobial agents used for their treatment develop adverse side effects and multiple drug resistance. Target specificity is one of the major hurdles to get the therapeutic efficiency. Nanoparticles have proved as one of the logical and encouraging tools for delivery of medicine in controlled and targeted manner. Nanomedicine plays a significant role in overcoming these challenges because nanotechnology based formulations enhance pharmacokinetic properties, bioavailability and drug targeting in various disorders. Besides prevention and treatment of diseases, nano medicine possesses potential applications in diagnosis, monitoring therapy, drug discovery, surgery, and gene delivery using molecular knowledge of human system [9–11].

In the light of facts mentioned above, nanotechnology has profound applications in healthcare management (Fig. 1). In past two decades, several nano-therapeutics have been approved by FDA for the treatment of hepatitis, cancer, cardiovascular diseases, neurological diseases, autoimmune diseases, diabetes, high cholesterol, Parkinson's disease, and certain infectious diseases (Table 6) [12]. Moreover, hundreds of nanocarrier based products are currently available at various stages of the preclinical and clinical development [13].

This review highlights the contribution of nanotechnology with intent to aid the researchers in exploring nanocarriers such as polymeric nanoparticles, nanoemulsions, nanogels, solid lipid nanoparticles, nanostructured lipid carriers, dendrimers, nanocapsules, nanosponges in the field of drug delivery. An overview of applications of nanotechnology from different perspectives such as nutrition, diagnosis, biosensor systems, blood purification, tissue engineering and nanotechnology based medical devices including nanorobots are also included. A brief discussion on the significance influence of nanoparticles on the health consequences, regulatory status, safety concerns, and commercial potential has also been given. It is an attempt to provide a bird's eye view to the healthcare professionals about developments in this field.

## 2. Nanoparticles in drug delivery

Application of nanotechnology in drug delivery has the potential to

revolutionize the treatment of various diseases like cancer, diabetes, infection, neurodegenerative diseases, blood disorders and orthopedic problems [14]. Ideally, these strategies are meant to improve the drug absorption, therapeutic concentration, and stability, resulting in effective drug targeting. Reproducibility and long-term release of the drug within the target tissue are other features of nano-based drug delivery systems [15]. Rational design of nano-therapeutics leads to the formulation of nano-platforms of a particular shape, size and surface properties that are indispensable for biological interactions and resultant therapeutic effects [16]. Nanotechnology based formulations possess unique physical and chemical characteristics responsible for a wide range of applications in various disorders [12] (Fig. 2). The nano-formulations reported recently play an important role in the healthcare sector (Table 1). Majority of nano-therapeutic products in the market are available for parenteral administration, while several being meant for oral administration [17]. A significant number of preclinical and clinical trials can be expected to result in the development of new nano-therapeutics intended for non-parenteral routes of delivery such as pulmonary, ocular, nasal, vaginal and dermal. The choice of the route of delivery and associated barriers to be crossed is of particular interest for drug delivery systems (European Commission/ETP) [18]. Over the time, several nanoparticles based formulations were developed to improve the drug delivery system.

### 2.1. Polymeric nanoparticles

The most commonly used polymeric nanoparticles are fabricated from synthetic polymers. Due to variation in purity and batch-to-batch consistency, natural polymers, resulting in poor reproducibility and controlled release behaviour for the entrapped drug (s). On the other hand, synthetic polymers are available with good to batch reproducibility and purity which facilitates the modification of drug release pattern from polymeric nanoparticles [39]. Nanoparticles prepared using synthetic polymers have been explored extensively for drug delivery (Table 2). Hydrophilic moieties can be encapsulated into synthetic polymer-based nanoparticles by double emulsion technique because it is difficult to maintain the activity of biological molecules in the presence of volatile organic solvents. Widely used synthetic polymers reported for drug delivery include biodegradable aliphatic polymers such as polylactide (PLA), poly lactide-co-glycolide, copolymers (PLGA) and poly ( $\epsilon$ - carpolactone), as well as non-biodegradable polymers like polyacrylates and poly (methyl methacrylate) [40].

Polymeric nanoparticles can effectively protect unstable drug moieties from degradation, thereby preventing the side effects of toxic drugs. Natural polymeric nanoparticles are comprised of polymers such as alginate, chitosan, albumin and gelatin [40]. The application of polymeric nanoparticles with dexamethasone or  $\alpha$ -tocopheryl succinate palliates cisplatin ototoxicity which resulted from chemotherapy treatment. The nanoparticles that entrap, transport and finally deliver dexamethasone or  $\alpha$ -tocopheryl succinate are capable of partially preventing ototoxicity produced from high doses of CDDP [41]. Otherwise, these poorly soluble drugs show severe side effects when systemically administered for longer periods of time. The incorporation of these medicinal products in hydrophobic cavity of nanoparticles provides the desired *in vitro* and *in vivo* effects. Some of the popularly marketed formulations of the polymeric nanoparticles are Decapeptyl®, Gonapeptyl Depot®, Enantone Depot®, and Abraxane [42,43].

### 2.2. Nanogels

Nanogels, comprising of flexible hydrophilic polymers, can be prepared as plain gels [44]. The drug can be incorporated spontaneously in the nanogel upon swelling in water. As a result, gel collapses, leading to the formation of solid, dense nanoparticles with a decrease in solvent volume. Owing to biocompatibility, high moisture content and desirable mechanical features, nanogels propose unique applications for

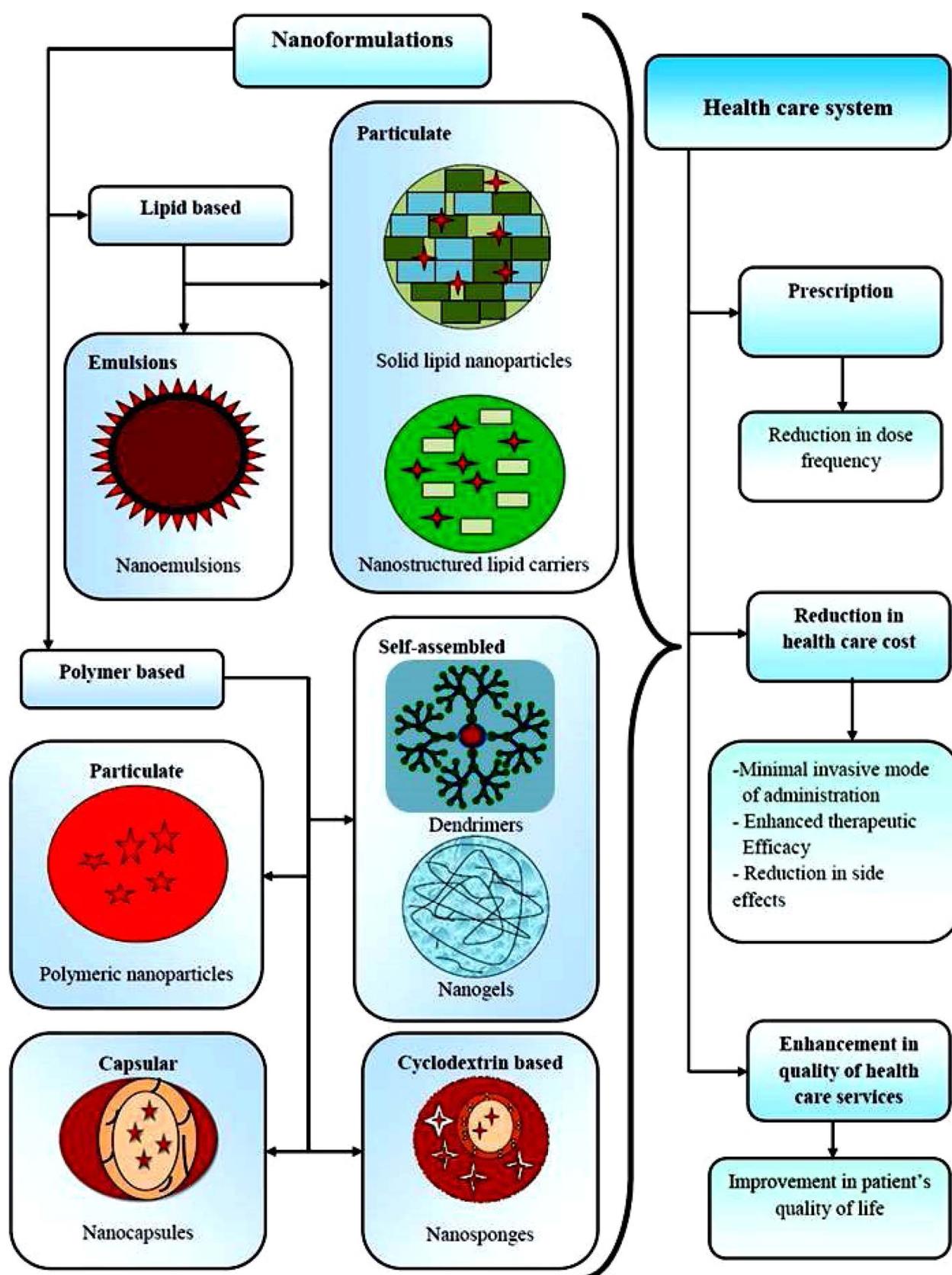


Fig. 1. Nanotherapeutics in Healthcare.

polymer-based drug carrier systems. These gels have increased surface area for polyvalent bioconjugation and an internal network for entrapment of biomolecules. Physical encapsulation of bioactive

compounds such as DNA, proteins, carbohydrates, and drugs in the polymeric mesh along with their *in-vitro* release pattern has been extensively explored as a targeted mode of drug delivery for biomedical

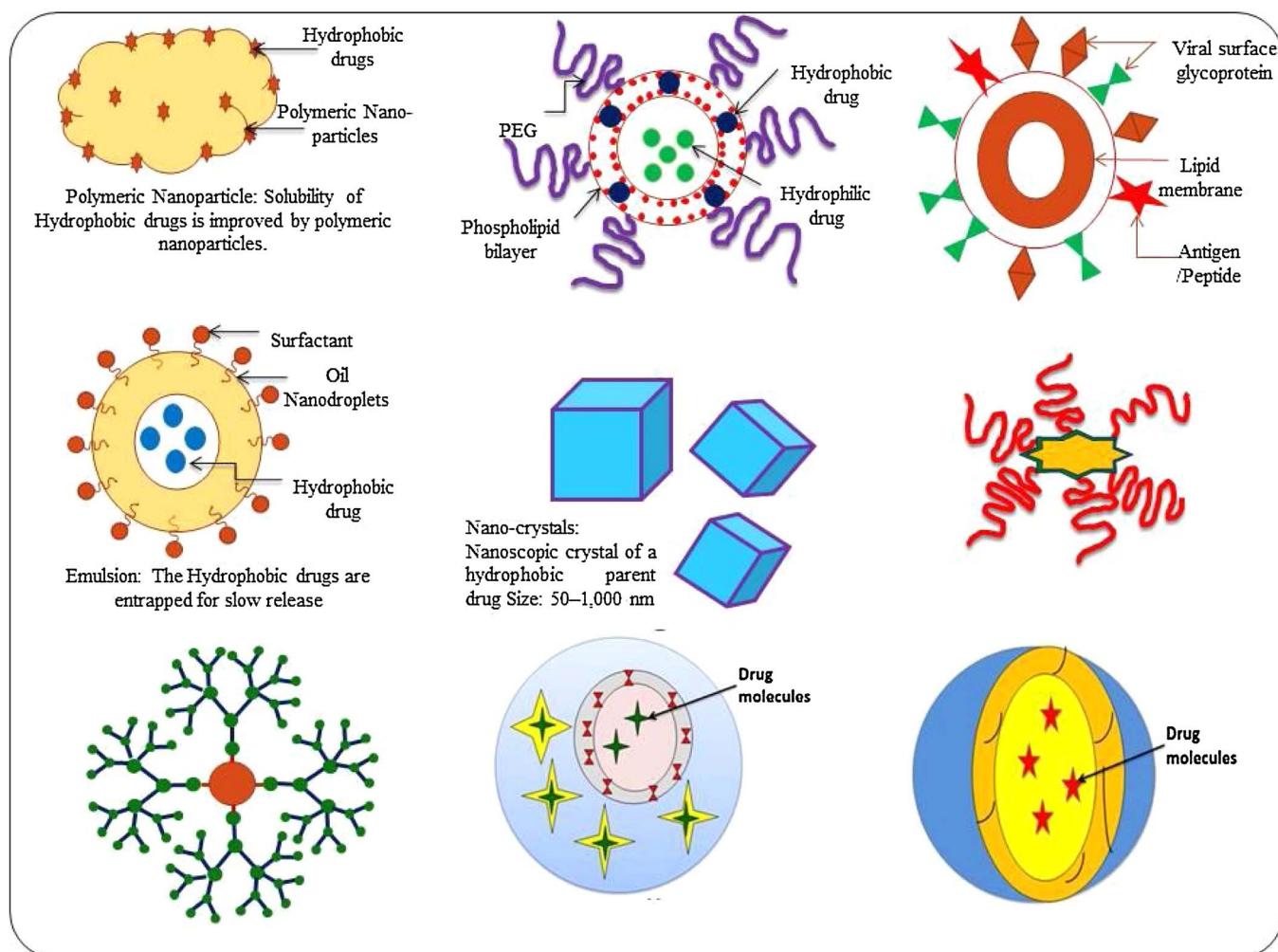


Fig. 2. Structure of various nanoformulations.

Table 1

Applications of novel nano-carriers in healthcare.

Formulations	Active molecule	Action	References
Chitosan nanoparticles	Temozolomide	Enhanced the stability	[19]
Chitosan nanoparticles	Paclitaxel	Improved apoptotic and anticancer efficacy	[20]
Chitin nanogel	Clobetasol	Compared anti-psoriatic activity with marketed cream	[21]
Polymeric nanogels	Cisplatin/Doxorubicin	Synergistic effect through combination chemotherapy	[22]
Nanogels	Doxorubicin	Enhanced tumor growth inhibiting potential of doxorubicin <i>in vivo</i>	[23]
Nanoemulsions	Psoralen	Improved transdermal delivery	[24]
Nanoemulsions	Paclitaxel and baicalein	Minimize multidrug resistance through co-encapsulation of drug	[25]
Solid lipid nanoparticles	Efavirenz	Improved bioavailability and brain targeting	[20]
PEGylated solid lipid nanoparticles	Puerarin	Improved protective effect of drug in acute myocardial ischemia	[26]
Nano-polymers	Nanofillers	Produce solid dispersions of carbamazepine, a poorly water-soluble drug.	[27]
Conjugated nano-structured lipid carriers	Simvastatin	Drug targeting to lungs	[28]
Nano-structured lipid carriers	Aceclofenac	Improved dermatokinetic profile of drug	[29]
Nano-structured lipid carriers	AMD3100 and IR780	Increased photo-thermal anticancer potency and anti-metastatic the potential <i>in vivo</i>	[30]
Titanium dioxide nanoparticles	Titanium	Drug-releasing nano-engineered titanium implants parathyroid hormone (PTH):	[31]
PEGylatedPAMAMG4dendrimers	Methotrexate	Enhanced drug loading capacity	[32]
Polymeric nanoparticle-encapsulated curcumin	Curcumin	Bioavailability of curcumin and curcumin glucuronide in the central nervous system of mice after oral delivery of nano-curcumin	[33,34]
Nanoparticles of Hydroxyapatite	Nano-hydroxyapatite	Study of enhanced solubility and intestinal absorption of cisplatin by coating with nano-hydroxyapatite	[35]
Ethyl cellulose nanoemulsion	Dexamethasone	Dexamethasone (DXM): A better drug delivery system	[36]
Cyclodextrin-nanosponges	Efavirenz	Twice increase in oral bioavailability	[37]
Cyclodextrin-nanosponges	L-dopamine	Controlled drug delivery in Parkinson's diseases	[38]

applications [45]. Various synthetic approaches for the preparation of nanogels include micro-molding and photolithographic methods, modification of biopolymers, continuous micro fluidics, and

heterogeneous living/controlled radical and free radical polymerizations [46].

Several criteria are needed to design and fabricate effective nanogel

**Table 2**  
: Various types of nanoparticles for drug delivery systems.

Types of nanoparticle	Example	Properties	Advantage	Limits
Polymeric nanoparticles: poly(lactide (PLA), poly lactic-co-glycolide, copolymers (PLGA) and poly (ε-caprolactone), alginate, chitosan, albumin and gelatine.	Decapeptyl®, Gonapeptyl Depot®, Enantone Depot®, Abraxane	Biodegradable aliphatic, fabricated from synthetic polymers.	Facilitates the modification of drugs (hydrophobic release, protect unstable drug moieties from degradation, preventing the side effects of toxic drugs).	Poor reproducibility
Nanogels: Poly(lactic acid), poly(lactic)-poly(glycolic) copolymers, polyacrylates and polymethacrylates, poly(ε-caprolactone)	Aerogel AA, C16-eatICA nanogel, PGMA nanogels (PGED-NGs),	Biocompatible, high moisture content, increased surface area for polyvalent bioconjugation	Polymer-based drug carrier systems, provide stability for long lasting circulation in blood.	Less stability
Nanoemulsion: (a) water in oil nanoemulsions (b) oil in water nanoemulsions (c) bi-continuous nanoemulsion	Norvir, Restasis, Cyclosporin A, Etomidat, Diprivan, Flurbiprofenaxil, Troyofol, Dexamethasone, Alprostadil/palmitate	Isotropic and sustained by suitable surfactant	Colloidal drug delivery system, overcome the unpleasant taste of oily liquids, provide prolonged activity to drugs, protection against hydrolysis and oxidation,	Less stability
Solid lipid nanoparticles: oil-in-water nanoemulsions by using a solid lipid,	Ciprofloxacin (CIP)-loaded SLNs	Controlled-release pattern with different lipids.	Cheap raw materials, high biocompatibility, improvement in bioavailability, protection of sensitive moieties from environmental hazards and controlled drug-release	Crystalline nature of solid lipids makes them less suitable for drug delivery system
Nonstructured lipid carriers: solid lipid incorporated into liquid lipids	Fluconazole-loaded NLCs	Immobilization of therapeutic drugs and prevent coalescence, high drug loading potential	Low toxicity, controlled release, drug protection, explored for delivery of hydrophobic and hydrophilic drugs.	Tendency to gelation, low incorporation rate
Dendrimers: poly-propylenimine, polyamidoamine, arginine terminated peptide dendrimers	PPI AstromolR, DAB, PAMAM StarburstR, PAMAM dendrimers,	Water soluble, nano size, narrow polydispersity index	Explored for biodelivery through transdermal, oral, ocular and pulmonary routes, facilitate diverse cargo delivery, transdermal penetration	Low yield in synthesis
Nanocapsules: Resveratrol-loaded lipid-core-nanocapsules	SOLUDOTS-PTX	Chemically stable, biocompatible and high reproducibility	Protect the encapsulated material, agrochemicals, sanitizing products, cosmetics and sewage treatment, cancer treatment, self healing, contagion treatment	Delays the release of active moieties
Nanosponges	Glymasason, Prostavastin, Brexin, Mena-gargle	Capacity to load both hydrophilic and lipophilic moieties	Include only small molecules	

based drug carrier system for *in vivo* therapeutic applications. One important criterion is the nanogel stability for long lasting circulation in blood. The unique novel functionality for bioconjugation of nanogel surfaces with specific ligands is another that can recognize receptors on infected cells. Lastly, the biodegradability of nanogels should not only modify the drug release for a desired period but also enable to remove the empty device after release of the drug [46]. In a recent study, topical delivery of chitin nanogel loaded with clobetasol (anti-psoriatic drug) having a size of  $132 \pm 14$  nm is determined [21]. This nanogel exhibited remarkable toxicity towards THP-1 and HaCaT cell lines by MTT assay. Nanoformulation ( $0.35 \text{ mg ml}^{-1}$ ) showed significant anti-inflammatory potential with an average of 70% and 65% inhibition of LOX and COX activities depicted in THP-1 cells. Increased transdermal flux was obtained from *in vitro* skin permeation studies. *In vivo* anti-psoriatic activity performed on imiquimod model evidenced the significance of nanogel for topical application of clobetasol for psoriasis [21]. Sane Care Nanogel, ZyflexNanogel, Augen Nanogel Eye-care Gel, Skin Perfect Brightening Nanogel [47], and Oxalgin are some selected and marketed nanogel preparations.

### 2.3. Nanoemulsions

Nanoemulsions constitute an interesting colloidal drug delivery system, which is thermodynamically stable and can be sterilized by filtration [48]. These are heterogeneous mixtures of oil droplets in aqueous medium, resulting in nano droplets with small size distribution. The resultant nanoemulsions appraise as translucent or transparent, isotropic, and sustained by suitable surfactant [49]. Three types of nanoemulsions can be formulated: (a) water in oil nanoemulsion (water dispersed in oil medium), (b) oil in water nanoemulsion (oil dispersed in aqueous medium), (c) bi-continuous nanoemulsion [50]. The most extensive feature of nanoemulsions is conceal the unpleasant taste of oily liquids. These also provide a prolonged activity to drugs and protection against hydrolysis and oxidation. Hence, these nanoformulations may be found as efficient and impregnable delivery option with high bioavailability. Nowadays, nanoemulsions are being widely explored for targeting various photosensitizers, anticancer drugs, or therapeutic agents. These nanoformulations propose several applications such as delivery of drugs, diagnosis of biologicals and chemical agents [50].

Simion *et al.* in 2016 fabricated P-selectin targeted dexamethasone-loaded lipid nanoemulsions ( $132\text{--}143$  nm) to reduce vascular inflammation [51]. The prepared formulations were characterized for physicochemical assays. In their study, nano-formulation was found functional in *in-vitro* and *in vivo* study. It decreases the endothelium activation selectively and consequently monocyte infiltration, resulting in significant reduction in the lungs inflammation in a model mouse. Norvir (Ritonavir), Restasis, Gengraf (Cyclosporin A), Etomidat-Lipuro (Etomidate), Ropion (Flurbiprofenaxtil), Diprivan, Troyopfol (Propofol), Limethason (Dexamethasone) and Liple (Alprostadilpalmitate) are some examples of nanoemulsion formulations [52].

### 2.4. Solid lipid nanoparticles

Lipid nanoparticles prepared with a solid matrix are known as solid lipid nanoparticles (SLNs). They are made from oil-in-water nanoemulsions by using a solid lipid. At the beginning of 1990, the first generations of SLNs were evolved [53]. The advantages associated with SLNs include cheap raw materials, avoidance of organic solvents, use of physiological lipids, ease of scale-up, high biocompatibility, improvement in bioavailability, protection of sensitive moieties from environmental hazards and controlled drug-release [54]. The polymorphic transition, drug expulsion phenomena, an irregular gelation tendency and low drug incorporation, owing to crystalline nature of solid lipids makes them less suitable for drug delivery system [55].

Recently, ciprofloxacin (CIP)-loaded SLNs was prepared with

superior antibacterial activity using an ultrasonic melt-emulsification [56]. These were well fabricated with nanoparticles size ranging from 165 to 320 nm and a polydispersity index falling between 0.18 and 0.33, along with high entrapment efficiency. CIP release exhibited a controlled-release pattern with different lipids. Ciprofloxacin SLNs are prepared with stearic acid (CIPSTE) displayed the maximum burst effect, resulting in rapid drug release. This CIPSTE composition was found stable at room temperature for 120 days. SLNs for various delivery routes such as oral [57], dermal [58], pulmonary [59], ocular [60] and rectal [61] have been explored thoroughly with *in vitro* and *in vivo* evaluation. Nano base and nano pearl are SLN formulations available in the market [62].

### 2.5. Nonstructured lipid carriers

Nonstructured lipid carriers constitute the second generation lipids nano-systems comprising of solid lipid incorporated into liquid lipids [63]. These nano carriers enable strong immobilization of therapeutic drugs and prevent coalescence of particles in comparison to emulsions [64,65]. Further, due to the liquid oil droplets in a solid matrix, their drug loading potential is increased in comparison to SLNs. The advantages of NLCs over the polymeric nanoparticles include biodegradability, low toxicity, controlled release, drug protection and avoidance of organic solvents during fabrication. In recent years, NLCs have been extensively explored for delivery of hydrophobic and hydrophilic drugs. The NLCs have been developed with an objective to meet industrial requirements regarding validation and qualification, simple technology, scale up and low cost [66].

The availability of many commercial products acknowledges the success story of this carrier. Further numerous NLC formulations are commercially available including NLC repair cream and NLC reconstruction cream. NLCs have been explored for treatment of various diseases, through various administration routes *viz.* oral, topical, ocular, pulmonary, and parenteral [67]. Fluconazole-loaded NLCs were fabricated using probe ultrasonication method and investigated for antifungal activity on a large number of *Candida* species. Using fluconazole NLCs, a significant decrease in MIC for all *Candida* groups was observed ( $P \ll 0.05$ ). Furthermore, it was reported that *C. albicans* was found to be more susceptible to fluconazole-loaded NLCs than *C. parapsilosis* and *C. glabrata* ( $P \ll 0.05$ ) [68].

### 2.6. Dendrimers

Dendrimers are unique three-dimensional, globular hyper branched nano polymeric architectures. Attractive features like water solubility, nano size, narrow polydispersity index, modifiable molecular structure, availability of cavities in the interior and multiple functional groups at the periphery distinguish them from other nano-systems. Terminal functionalities act as a platform for conjugation and drug targeting. Additionally, these peripheral functional groups provide them tailor-made properties, improving their versatility [69]. Polyamidoamine is the most widely explored dendrimer for drug delivery. Their synthesis starts from amine group that react with methyl acrylate and leads to the formation of two new branches having ester terminated dendrimer. 'Full-generation' amine-terminated dendrimer can be produced by subsequent amidation of methyl ester with ethylene diamine. PAMAM dendrimers are nonimmunogenic, biocompatible and water-soluble, have terminal amine functional groups which can be modified for drug targeting [69]. Besides solubility enhancement, dendrimers have been exhaustively explored for biodelivery through transdermal, oral, ocular and pulmonary routes. Some of the synthetic cationic polymers like acid-labile amidized facilitate diverse cargo delivery [70]. Modification of their structure may resolve toxicity-related issues [69].

In a recent study, it was revealed that arginine terminated peptide dendrimers, along with sonophoresis can potentially improve the transdermal penetration of ketoprofen [71]. The results showed that

**Table 3**  
Application of peptide/protein in healthcare.

Peptide/Protein	Mechanism of action	Effect	Reference
Pituitary adenylate cyclase-activating peptide	Regulates peptide stimulating adenylate cyclase	Cognition improvised	[95,96]
Leptin	Anorexia generating satiety signaling factor	Reduced food indicate and weight	[97–99]
Insulin	Controls level of glucose uptake	Improves memory	[100–102]
Galactose permease	Feeding regulation	Reduce body weight	[103–105]
Exendin	GLP-1 receptor agonist: increased release of insulin	Reduce blood glucose level	[106–108]
Albumin	Molecule for targeted drug delivery	Changes the pattern of the delivery and improves the stability	[109–111]
Sinapultide	Surfactant: respiratory tract	Mechanical ventilation	[112]
Peginesatide	Erythropoietin analogue	Increases RBC number	[113]
Pasireotide	Affinity to somatostatin analog: receptor-5	Treatment of Cushing's disease	[114]
Carfilzomib	Anticancer: Proteasome inhibitor/Tertapeptide: analogue of epoxomicin	Treatment of multiple myeloma	[115]
Linaclotide	Agonist of Guanylate cyclase 2C	Irritable bowel syndrome and Chronic idiopathic constipation	[116]
Teduglutide	Glucagon like peptide 2 (GLP-2) analogue	Short bowel syndrome	[117]

combination of peptide dendrimer and ultrasound application worked synergistically. *In vivo* studies also demonstrated that dendrimer and ultrasound-mediated permeation of drug led to higher plasma concentration of active drug in comparison to passive diffusion. Transdermal ketoprofen administrations with A8 dendrimer showed comparable drug absorption and plasma concentration with oral route [71]. The commercially available poly-propylenemine (PPI, AstromolR, DAB) [72] and polyamidoamine (PAMAM; Starburst®) dendrimers have been most widely studied for pharmaceutical use [73].

## 2.7. Nanocapsules

Nanocapsule usually consists of either liquid or solid core in which drug is loaded in to the pocket which is encapsulated by exclusive membrane of synthetic or natural polymers. [74,75]. The nanocapsules with lipid core were prepared using precipitation method. The prepared nanoparticles were evaluated for physical, chemical and biological features. Most important features to be considered during their synthesis are particle size and their distribution. These can be measured by X-ray diffraction, X-ray photoelectron spectroscopy, Transmission electron microscopy (TEM), scanning electron microscopy (SEM) multi-angle laser light scattering superconducting quantum interference device [75]. Commercially available bioactive nanocapsules are chemically stable, biocompatible and highly reproducible. They have mesmerize the attention of research groups due to their coating which protect the encapsulated material against unenviable consequences, such as dissolution in liquid and delays the release of active moieties. Nanocapsule possesses wide range of biomedical applications in biomedical engineering, agrochemicals, sanitizing products, cosmetics as well as sewage treatment. Additionally their utility has also been investigated in drug delivery for cancer treatment [76], radiotherapy [77], self healing, contagion treatment [78] and applicable in food and agriculture. In future the novel improved nanocapsules will opens new avenues in research and development for delivery of bioactive compounds to the target tissues [75].

Resveratrol-loaded lipid-core-nanocapsules (RSV-LNC) fabricated and characterized for their potential to target the colon cancer cells. The RSV-LNC revealed a sustained and controlled release of drugs. RSV entrapped in a nanocapsule resulted in an improved anticancer effect in HT29 cancer cells, in comparison to free RSV. On the basis of *in-vitro* evaluation, RSV loaded nanocapsules hold a promising potential to enhance the therapeutic efficacy in colon cancer cells. However, further investigations on animal models are suggested to authenticate the improved behaviour of RSV nanoformulations [79]. SOLUDOTS-PTX (Paclitaxel lipid nanocapsules) is presently under clinical trials ([adisinsight.springer.com](http://adisinsight.springer.com)).

## 2.8. Nanosponges

Nanosponges have been gaining the attention of pharmaceutical research scientists for drug delivery as they have the capacity to load both hydrophilic and lipophilic moieties [80,81]. These are tiny, non-toxic, porous scaffold colloidal structures having numerous cavities where drug molecules may be entrapped.  $\beta$ -cyclodextrins are the most widely employed in the fabrication of these nanocarriers. Various cross-linkers such as hexamethylene di-isocyanate, carbonyl di-imidazole, pyromellitic dianhydride, diphenyl carbonate can be explored in their manufacture. These structures are insoluble in water as well as organic solvents [82]. These are self-sterile [83–85], stable up to 300 °C and pH range from 2–11. Trotta and coworkers fabricated cyclodextrin nanosponges using ultrasound-assisted synthesis technique [86] and explored them for antitumor drugs [87]. Efavirenz is a non-nucleoside reverse transcriptase inhibitor (class II drug), which is commonly prescribed in HIV [20]. However, this drug shows less solubility and limited bioavailability. To enhance the solubility and dissolution of this drug, beta-cyclodextrin cross linking with carbonates in variable ratios was carried out [37]. Glymasason, Prostavastin, Brexin and Mena-gargle are some of the marketed nanospangle formulations [88].

## 3. Application of nano therapeutics

### 3.1. Proteins and peptides delivery

Proteins and peptides have several biological activities in almost every field of medicine and exhibited great promise for treatment of various diseases (Table 3 and 4). These are also involved in the diagnosis of various metabolic, cardiovascular and neurological disorders (Alzheimer's, Parkinson's) and diseases including diabetes and cancer [89,90] (Fig. 3). These macromolecules are called as biopharmaceuticals when they are directly used to treat a disease. Nanoparticles and dendrimers are used for controlled release and more efficient delivery of drugs [91]. Moreover, they are highly specific according to particular localization signal that is provided on peptides [92–94]. Another important system for drug delivery is micro-RNA. They are constructed by a combination of two miRNAs to stop expression of the dis-regulatory gene in cancer.

### 3.2. Nano-electromechanical system

Nano electromechanical system has critical structural elements below 100 nm. Their effect is being analyzed for the active release of drugs and maintaining its level in the body of the patient. The application of this system is potentially important in the treatment of cancer

**Table 4**

List of peptides with antimicrobial properties.

Peptide	Mechanism of Action	Antimicrobial activity	Reference
hLF1-11 (Human Lactoferrin 1-11)	Bacterial membrane lysis	Antimicrobial: Gram positive, negative and some fungi	[118–120]
CKPV2 peptide	Alpha MSH (Melanocyte stimulating hormone) derivative	Antimicrobial and anti-inflammatory activity: <i>C. albicans</i>	[121–123]
Dhvar-5 plus Chitosan	Cell wall disruption	Antimicrobial activity: MRSA	[124]
AP-114DPK-060LL-37 plus cubosomes	Unknown mechanism	Gram negative bacteria	[125]
Nisin-ZMellittin plus NLCs	Cell wall lipid-II pore formation	<i>Staphylococcus aureus</i> , <i>Staphylococcus epidermidis</i> and <i>Escherichia coli</i>	[126]
β-naphthylalanine	Anti-LPS activity	Gram negative bacteria	[127]
SpPR-AMP1 ( <i>Portunus pelagicus</i> )	Unknown	Gram positive bacteria & Vibrio	[128]

with the help of iron nanoparticles and gold nanoshells. In case of patients having insulin dependent diabetes mellitus (IDDM), this has been proved to be very effective [129]. In Nano electromechanical system the toxicity or overdose drugs can be avoided, and level of drug can be maintained in the body [130].

### 3.3. Implants

In the last two decades, there is an ongoing demand of regenerative medicine and substitutes for damage organs. Nano-engineered implants introduced for the control release of bioactive therapeutics (e.g. hormones or drugs) and treatment of localized pathologies. Many recent advances in this field have been proven to be very useful. The drugs can be tailor-made designed from few nano-grams to several hundred micrograms. Recently, nano-engineered titanium implants are designed

for controlled drug releasing [31]. The titanium tube used for the delivery of hormones and drugs in combination for the faster recovery of bones which also showed better osteoblast binding capacity [31]. The concept of nano-engineered implants not only limited to bones but could be applied for skin and cardiovascular engineering.

### 3.4. Non viral delivery systems for gene and protein delivery in cancer therapy

There are many potential nanoparticles, which are having applications in diagnosis of disease, study of pharmaceutical efficiency of drugs, apoptosis of cancer cells and gene therapies. [131–134]. The success of gene therapy depends on the development of efficient, non-toxic, easily controllable vehicle that encapsulate and deliver foreign genetic material into specific cell types [135]. Nanoparticles have high

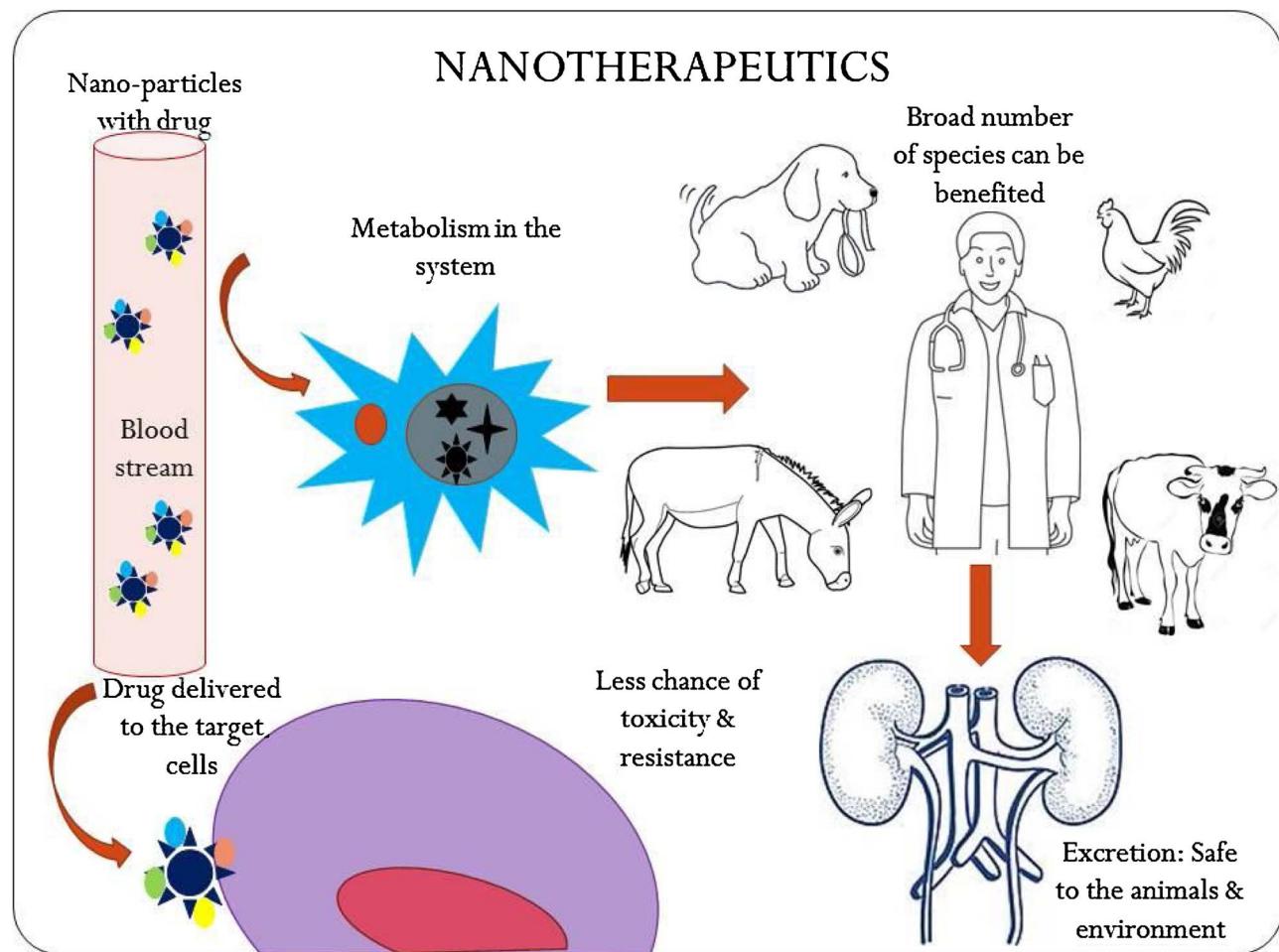


Fig. 3. Safe nanodrug delivery system in multispecies patient.

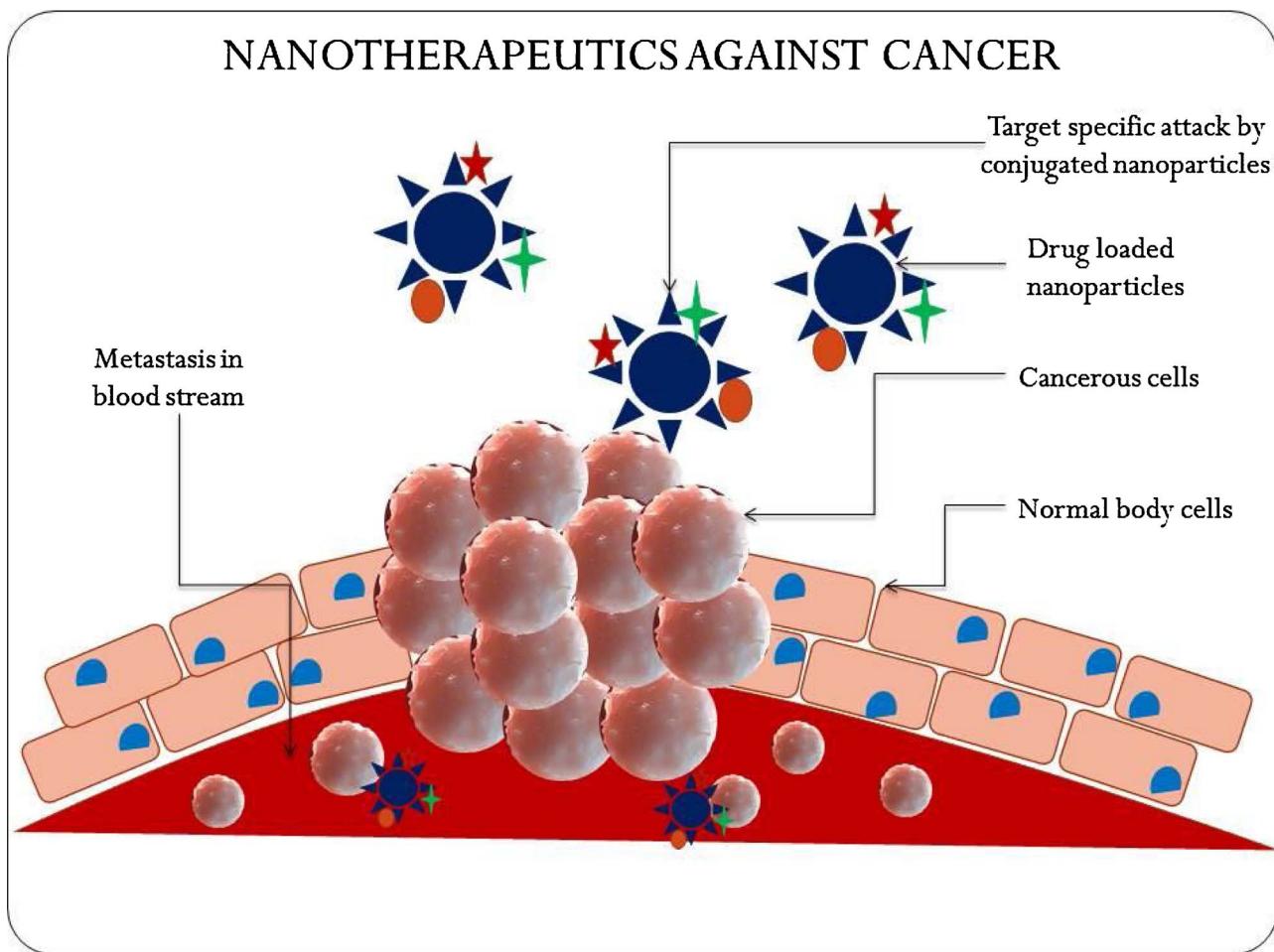


Fig. 4. Nanotherapeutics for cancer cell treatment.

surface area to volume ratio; therefore it is easy to incorporate various functional groups on their surfaces (Fig. 4). These functional groups can be used to search and bind some tumor cells. More importantly, the smaller size of nanoparticles hampers aggregation [136]. Choosing of suitable material is essential for drug delivery. The non-viral vectors are vital include polymers like liposomes-protamine-DNA complex [137], poly L-lysine [138], Polyethylenimine [139] and Liposomes [140] etc. These particles conjugate with genes/drugs and dispense to the target. For gene therapy nanoparticles are classified into three categories, lipid based, polymer based and metal based nanoparticles [141]. A delivery formulation should encapsulate and protect the nucleic acid for successful gene therapy. The nanoparticles extend the hope for triumph gene therapy. Since last decade, considerable research efforts apply for developing the non-viral delivery systems for gene therapy especially in cancer treatment [142]. The successful cancer gene therapy requires treatment of metastatic disease. The wild-type p53 act as tumor suppressor and play an important role in cancer biology. Virus mediated gene transfer approach has been reported in transduction of wt p53 into cancerous cell. But the effectiveness was limited by the low number of transduced cells and detection of infected cells [143]. Charge reversal polymers like PEI, PLL and nanogels are potentially applicable in cancer drug delivery. They also carry large molecules like DNA and bring directly into nucleus and significantly increase their cellular uptake. Zhang et al. in (2014) demonstrated the nuclear localization properties of such cationic polymers [144]. Recently several charge reversal carriers were developed for drug distribution and also provide strategies for efficient cancer therapy. To overwhelm the immunogenic problems nonviral (physical and chemical approaches) based gene delivery methods have been appraise [135]. Combinations of drugs can be used

in the delivery system for better results and prognosis [145,146].

### 3.5. Photodynamic therapy

Nanoparticle based photosensitizing drug has been used in photodynamic therapy for the treatment of pre-skin cancer, acne and sun damage. Depending on the part of the body being treated, nanoparticles are placed either in the specific area of skin or blood stream through a vein and activated to express illumination from the light outside. With this exposure, nanoparticles absorb a certain wavelength of light and absorbed by the target tissue. The excited nanoparticles react with oxygen and produce high energy free oxygen radicals. These molecules can react and destroy the cancerous tissue which is targeted. PDT might also help to destroy the blood vessels that feed the cancer cells and improve the immune system to attack cancer. This therapy is becoming popular because it has no long-term side effects. It does not leave any trail of toxic effects in other vital parts of the body. Photodynamic therapy has better potential as a non-invasive than surgery. It is target specific, and often costs less than other cancer treatment. Kanzius RF therapy is one of the best examples of nanoparticle hyperthermia [147,148]. Gold nanoparticles have the potential to join various therapeutic functions by targeting specific organs, tissues, and tumors [149–151]. Recently various types of nanomaterial have been used for the treatment of cancer (Table 5).

### 3.6. Nanotechnology based nutritive agents

Nanoparticles could facilitate the supplementation of nutrients and its bioavailability to the uplift growth of livestock. The nanoparticles

**Table 5**  
Application of nanoamaterials in treatment of cancer.

Nano material used	Cancer: Application	Reference
GNPs	Glioblastoma: Nano-structures mediated co-delivery of therapeutic agents for glioblastoma treatment	[145]
Nano-polymers	Glyco-nano-oncology: design of functionalized nanoparticles for pharmacological delivery of multimeric glycans, lectins or selective inhibitors of lectin-glycan interactions with antitumor activity.	[146]
Prodrug-based nano-drug delivery systems (P-N- DDSS)	Combination therapy with the combinations of prodrugs with different chemotherapeutic agents, other therapeutic agents, nucleic acid or the combination of various types of therapy	[142]
Mesoporous nano silica MCM-41	The release studies of methotrexate (MTX), an anti-cancer drug, were performed	[152]
Chitosan based nano particles	Chitosan nanoparticle and microparticle comparison for anti-cancer activity of Propilis	[153]
Nano-Fe3O4/CA	Breast cancer: Alkylating drug efficacy Nimustine>> Semustine .Chlormethin.	[154]
Nano-graphene oxide	In vivo targeting of metastatic breast cancer via tumor vasculature-specific nano-graphene oxide	[155]
Nano-magnetic formulation	Cancer cell destruction for pancreatic cancer therapy using Hsp90 inhibitor17- N-allylamino- 17-demethoxygeldanamycin (17AAG) loaded polymeric nano magnetic formulation	[156]
Cyclodextrin-nanosponges	Enhanced delivery of the drug in the treatment of prostate cancers.	[157]
Lipid nanocapsules	Effective in lung cancer therapy	[158]
ConjugatedDendrimers	Enhanced efficacy of drug in pancreatic cancer	[159]
Polyamidoamine dendrimers	Improved hepatic cancer therapy in hepatic cancer cells	[160]
Hyaluronan solid nanoemulsions	Enhanced paclitaxel targeting on ovarian tumor	[158]
Modified solid lipid nanoparticles	Synergistic antitumor activity against cervical cancer	[161]
Nanocapsules	Improvement in the therapeutic efficiency of drug in colon cancer cells	[79]
Lipid nanocapsules	Enhanced anticancer potential of drug	[162]

can stabilize the bioactive compounds and increase their cellular absorption. Due to their small size, they move fast in the digestive tract and facilitate the delivery of the nutrients. Phenolic compounds are the important micronutrients in our aliment and prevent the development of degenerative and neuro-degenerative disease. They have low bioavailability and easily destroyed by environmental stresses. When these phenolics encapsulated with nanoparticles, they work as a fine delivery system. Therefore, the nano-carriers are most effective for protection and delivery of phenolics [163].

#### 4. Role of nanotechnology in diagnostic imaging

The medical imaging technique is a valuable tool for rapid diagnosis and evaluation of a wide range of pathologies. It allows for tracking the specialized cells involved in a disease. For this purpose, earlier certain photosensitive organic dyes were used [164,165]. It's a herculean task because the types of cells, numbers of dyes and their respective wavelength of light source would be required. Recently there has been a significant development in the field of imaging technology to identify and monitor the disease *in vivo*. The use of radiolabeled nanoparticles

**Table 6**  
List of FDA-approved nanomedicines categorised on material used.

Drug	Material Description	Nanoparticle benefits	Effective against	Year of approval
Cimzia® or certolizumab pegol (BSA)	Antibody conjugate	Increased circulation time and enhanced stability in vivo	Crohn's disease Rheumatoid arthritis Psoriatic Arthritis Ankylosing Spondylitis	2008 2009 2013 2013
Mircera® or Methoxy PEG- epoetin	Chemically synthesized erythrocyte-inducing agent	Enhanced stability of aptamers as a result of PEGylation	Anemia associated with chronic kidney disease	2007
Krystexxa®	Polymer-protein conjugate (PEGylated porcine-like uricase)	Increased stability of protein by PEGylation as well as insertion of specific mammalian protein	Chronic gout	2010
Plegridy® (Biogene)	Polymer-protein conjugate(PEGylated IFN beta-1a)	Increased stability of protein by PEGylation	Multple Sclerosis	2014
Adynovate (Baxalta)	Polymer-protein conjugate	Increased stability of protein by PEGylation	Hemophilia	2015
Marqibo® (Onco TCS)	Liposomal Vincristine	Increased delivery to tumour site; lower systemic toxicity arising from side-effects	Acute Lymphoblastic Leukemia	2012
Onivyde® (Merrimack)	Liposomal Irinotecan	Increased delivery to tumor arising from side-effects	Pancreatic Cancer	2015
Doxil®/Caelyx™ (Janssen)	Liposomal doxorubicin	Increased delivery to tumour site; lower systemic toxicity arising from side-effects	multiple myeloma	2008
Estrasorb™ (Novavax)	Micellar Estradiol	Controlled delivery of therapeutic	Menopausal therapy	2003
Abraxane®/ABI-007(Celgene)	Albumin-bound paclitaxelnanoparticles	Improved solubility; improved delivery to tumor bioavailability; extended release	Breast cancer NSCLC	2005 2012
EquivaBone® (Zimmer Biomet)	Hydroxyapatite	Mimics bone structure	Pancreatic cancer	2013
Invega® Sustenna®(Janssen harms)	Paliperidone Palmitate	Permits the slow release of injectable less soluble drugs	Bone substitute Schizophrenia	2009 2009
Ryanodex® (Eagle Pharm)	Dantrolene sodium	Faster administration at higher doses	Schizoaffective Disorder	2014
Feraheme™ or ferumoxytol (AMAG pharmaceuti.)	SPION withpolyglucose sorbitolcarboxymethylether	Magnetic suspension allows for prolonged steady release, reducing number of doses	Malignant hypothermia Deficiency anemia iron deficiency in chronic kidney disease (CKD)	2014 2009 2009
Venofer® (Luitpold Pharm)	Iron sucrose	Allows enhanced dose	Iron deficiency in chronic kidney disease	2000
Feridex®/Endorem® (AMAG Pharma)	SPION-dex	Superparamagnetic character	Imaging agent	2008
GastroMARK™; umirem®	SPION-silicone	Superparamagnetic character	Imaging agent	2009

offers many advantages over conventional imaging techniques. The specificity of nanoparticles to select tissue in diagnostic imaging and drug-based therapies is critical and prevent non-specific cell binding. The nanoparticles are being used in the imaging tools like MRI and ultrasound, able to give better contrast than conventional techniques [166]. The success of nanoparticles used in imaging technology is the inherent property, which is their smaller size. This makes them useful in the field of diagnostic imaging and radiology. Fluorescent dye loaded nanoparticles are promising to the intravenously administered imaging system. Quantum dots are the best nanoparticles which are endowed with the property of confinement of quantum or energy packet and which can be expressed in the form of emission of light. They are size tuneable and attached to proteins that can penetrate the cell membrane. They are very useful for precise tumor removal in surgery. When quantum dots used in the MRI, they can show an excellent image of tumor sites [167]. They can produce a better contrast picture than the other chemical compounds [168]. Another example is cadmium selenide, which glows when exposed to UV light. The toxicity is the only disadvantage of the chemical compound from which the quantum dots nanomaterial is synthesized [169–171]. Both groups can produce different fluorescence by same excitation frequency [172]. When these nanoparticles injected into the body, they exude into the cancerous growth. They have brighter and better illuminance than the regularly used organic dyes [173,174]. The interest in polymeric nanoparticles as an imaging system for biological application has increased in the last decade. Nanoparticles like poly lactic co-glycolic acid (PLGA) are ideal for this purpose because they are biocompatible as well as biodegradable. FDA has also approved this for the safe delivery of drugs. In a study, the EtNBS encapsulated within PLGA to reduce the side effects associated with its free delivery and also retained the efficacy of therapeutic agents [175].

## 5. Biosensors

Biosensors are analytical devices that are capable of providing selective, sensitive information for bio-recognition of elements. They facilitate the fast observation and pathogen identification in clinical application. Gold nanoparticles based biosensor or nucleic acid hybridization systems are proven to have very good sensitivity. Magnetic nanoparticles smaller in size (<<100nm) provide higher surface area and lower sedimentation rates that improve the tissue diffusion. Therefore, they remain in the circulation and capillary system of the tissues and organs avoiding vessels embolism after injection. Much lateral flow assay or immune chromatographic assays are being designed by using both gold nanoparticles and magnetic nanoparticles on Ebola virus [176]. The magnetic nanoparticles are more sensitive than gold nanoparticles. The enzymatic property of nanoparticles is being exploited in a very advanced biosensor to achieve an excellent level of sensitivity [177]. Multicolor optical coding is a novel technology in which quantum dots of different size are designed on micro-beads which can emit a different frequency of light which can be used in the microarray technology. Nanopore technology is designed for the analysis of nucleic acid which converts the length of nucleotides into an electronic signature which can be matched with the signature present in the database by quick identification [178,179]. Sensor chip test can detect disease related biomarkers in a pathological condition such as cancer using just a drop of blood [180].

Nanotechnology plays a great role in instrumentation. A pencil sized device arthroscope works based on nanotechnology which is used in minimally invasive surgeries [181]. Smaller the incision, faster and better the healing is the thumb rule of surgery. Nano electrochemical based biosensor is a major developing domain of nanodiagnostics. These sensors assure accurate and digital results and can be made into fancy devices. A multi-walled carbon nanotube is an ideal platform for such device; they require less amount of blood. An electrochemical sensor is the best routinely used an example for the detection of blood

glucose level [182–184]. Nanowires can also be used in the diagnosis of cancers with just a drop of peripheral blood within five minutes [185]. Each nanowire is primed to detect a single type of targeted marker protein. Ten to thousands of different medical conditions can be diagnosed without adding to the cost of the test [185]. The sensitivity is thousand times better than other laboratory tests. Nanotechnology has augmented the personalization of oncology for tailored diagnostics and treatment of each according to the requirement. Different genomic tests has been systematically reviewed that could be used in screening, detection and diagnosis of target cancer affected part of the body in the individual [186].

## 6. Nanoparticles for blood purification

The cells and proteins can be separated from a complex mixture such as blood by using magnetically activated cell sorting or Dynabeads [187,188]. These have been successfully demonstrated to remove numerous harmful compounds from blood, such as toxins, pathogens and certain proteins with the help of a circuit similar to dialysis [189,190]. The dialysis works on the basic principle of diffusion or ultra-filtration of solutes across semipermeable membranes [191]. However, the nanoparticles based purification works on the specific targeting of compounds. For this purpose, fictionalized iron oxide or carbon coated metal nanoparticles are used. The presence of iron provides them with ferromagnetic or super magnetic properties [192]. These nanoparticles can be covalently conjugated to different proteins, antibodies, antibiotics [189] or any artificial compound on their surfaces [193]. These functionalized magnetic nanoparticles bind with the target compound in the blood or other complex body fluid. The fluid is then subjected to the external suitable magnetic field which allows all the magnetic nanoparticles to aggregate near the magnetic pole. In this way, particles can be easily separated along with the contaminants from the blood or other complex body fluids [194,195]. As compared to hemoperfusion (technique for blood purification) nanoparticles have High loading capacity, easily accessibility, improved selectivity and quick diffusion, very small numbers of nanoparticles are required in reduced dosage volume [196]. This is a novel pharmaceutical endeavor to tackle systemic infections by directly removing the cause or pathogens in the cases such as sepsis. It can direct the removal of pro-inflammatory endotoxins and cytokines [189] and helps in simplifying tedious traditional techniques such as dialysis. Despite having so many merits, this technology is still in the pipeline of development [197].

## 7. Application of nanotechnology in tissue engineering

Nanotechnology has been proved to be very useful in tissue engineering. It has potential to completely replace the conventional therapies like grafts, organ transplant, artificial implants etc. Nanoparticles (grapheme, carbon nanotubes, molybdenum disulfide and tungsten disulfide) are utilized as a base for fabrication of tissue engineering. It also, leads to efficient improvements in compression and flexion in polymeric nanocomposites which are imperative characteristic of bones [198]. Therefore, these types of nanocomposites can be successfully used as very light weight bone implants. The meat pieces can be fused together using a nanotechnology based approach called 'Flesh welder.' In this way, two pieces of chicken flesh could be fused together into one by applying a suspension of gold-coated nano-shells and infrared laser activities to this reaction [199]. This exquisite technique can be utilized to join the severed major veins during surgery and cauterize the tissue during cases of accident. In recent years, new terminology was introduced, that is nano-nephrology. In this, nanotechnology is subjected towards the diagnosis and therapeutic aspects of kidney diseases [200–203]. The nano-scale artificial kidney is the ultimate goal of this branch so that the problems during transplant rejection can be avoided.

Molecular mechanical assemblies based on nanotechnology can be

used to correct the pathological condition at the sub-microscopic level. These nano-scale mechanical devices are also called as nanorobots. When they introduced into the body, they can detect and repair the damage. Nanorobotics is the discipline of designing and constructing nanorobots with carbon nanotubes/silicon material ranging in between 0.1–10 µm [204,205]. Future advancement in nanomedicine will be helpful in constructing such robots. K. Eric Drexler postulated a cell repair machine, which will prevent the cell from ageing. However, the first technical and scientific discussion of medical nanorobots was conducted by Freitas [1]. “The singularity is near” given by Kurzweil Raymond in 2005 [206]. The neuro-electronic interface clearance dealing with nano-devices empower the computers to connect with nervous system. A refutable energy provided by external sonic, chemical or magnetic source will allow the computers to connect and control the nervous system. Self-powered nano-devices have been developed that used glucose from biofluids. Overheating, leakage or electrical interference from the power source are the demerits of this technology. The structure of electrical circuit is utmost important because they placed in the nervous system.

## 8. Toxicity and safety concerns of nanotherapeutics

The most challenging aspect with the use of nanotherapeutic products is accumulation, analysis, classification, and characterization of the safety data about their clinical applications [207]. Nanomaterials, which often constitute the most important part of the nano-technological products, show considerable variation in their biological activity as well as toxicity based on surface chemistry [208]. In contrast, nanoparticles represent a huge health hazard since they are capable of penetrating the barriers present within the body and reaching the biological systems [209,210]. There are evidence of these particles causing serious harm to cellular membranes, organelles and DNA owing to generation of free radicals [211,212]. Hazardous materials thus adsorbed to the cell surface or present within cell micro structure may be delivered intracellularly or may stimulate an immune response by reacting with a receptor present on the cell surface [213,214].

In the last decade, cell experiments revealed DNA damaging effects of nano-particulate zinc oxide and titanium dioxide sunscreen formulations [215]. Nanotoxicity assessment of nanomaterial should be given due importance especially in the case of new nano-materials in the early stages of production [216,217]. The in-depth understanding of ADME nano-materials and the effect of critical product features on them would help to develop *in-silico* modeling techniques with the view to anticipating the biological and toxic effect of nano-therapeutic products [218]. The substrate stiffness and nanotopographical studies have been applied to find out the influence of nanomaterial on cell behaviour like spreading, adhesion, proliferation and differentiation [219]. The alteration of cellular surface may result in variation in pathological, developmental and physiological processes. Nanotechnology needs powerful tools and technology like Dippen nanolithography (DPN) to investigate the cell-substrate interactions at nanoscale level. Nanomaterials demand optimization by high throughput screening techniques before using in tissue engineering and regenerative medicine. This calls for collaborative research efforts to develop skills necessary for biological, clinical and toxicological investigations. The *in vitro* models are desirable to analyse the toxicity level of nanoparticles. The role of cell-nanotopography and interactions of human lung fibroblasts to nanomaterial (multi walled carbon nanotubes) has been described [220]. The physiologically relevant *in vitro* models were developed which provide rapid, inexpensive and reliable methods for nanotoxicological studies. The cell-nanotopographical interaction and their effect on neural differentiation and ECM remodelling of hiPSCs was also reported [221]. They contributed to design the nanotopography configuration of pluripotent stem cell neural lineage commitment. Although nanotopography has been a vigorous modulator of cell behaviour but it is unclear how the nanotopographical cue affect the nucleus, influencing

cell morphology and functions. Wang and co-workers gave the comprehensive intuition into rational design of nanotopography for new nanomaterials and relate the cell-substrate interfaces of implants and medical devices [222]. Moreover, adequate regulatory mechanisms are imperative to circumvent the risk associated with the nano-therapeutics. Although several efforts have been made in this direction, the regulations regarding clinical use of nano-medicine need to be further strengthened [223–226].

The specifications for analysis of nanomedicine should be dictated by API (Active Pharmaceutical Ingredients) as well as the polymer used in its formulation [226]. The characteristic properties of nanomedicine pose a hurdle in their regulation. These properties may be altered either by introducing small changes in the raw materials or by modifying the production processes [224]. The regulatory framework must be designed from both the perspectives. The introduction and implementation of ICH (International Council for Harmonisation of Technical Requirements for Pharmaceuticals for Humans) Q8, Q9 and Q10 (Quality Guidelines) haves not only favored the established therapeutic products but also facilitated the development of nanomedicines and production processes in future [6,227,228].

## 9. Commercialization of nanotherapeutics and their multi-dimensional applications

Nanotherapeutics systems present numerous advantages from the standpoint of health benefits, but their commercial viability and availability in the market have to meet some challenges. The possible risks and obstacles encompass scale up problems, low production rate, lack of quality control system, use of undesired materials, batch to batch variation in reproducibility, the high cost of production, difficulties in separating by-products, biocompatibility and toxicity issues, scrimpy knowledge regarding interaction between nanoparticles and drugs, reluctance of public and commercial companies, scarcity of venture funds and the media's negative focus about nano-materials. Nano-therapeutic commercialization faces a dearth of finances, reluctance on the part of a pharmaceutical industry about investment in nanotherapeutics, weak regulatory framework, and publicity of the toxicity associated with the use of nanomaterials without many scientific data [229]. Given these challenges, commercial availability of nano carrier based systems is highly complex and risky [229]. However, investment in nano-medicine is likely to increase particularly if the developed products are novel and cater to meet medical needs offering excellent cost-benefit ratio [229,230]. Additionally, nanotechnology can be utilized for reformulating off-patent proprietary drugs, creating avenues for patentability and revenue generation. The market success of nano-medicinal products such as Doxil and Abraxane has made the nanotherapeutics market more attractive [229,230]. Although, mass-marketing of nanotherapeutics is yet to be witnessed, nevertheless, this segment holds huge promise. The future of nanomedicine depends upon fixing the missing links between product development and commercialization of analytical techniques by accredited laboratories.

Nanotherapeutics, and nanoparticle-based nutraceuticals have shown promising avenues in both medical and veterinary fields and thus could strengthen the arena of biomedicine towards a new dimension [231–238]. Conducting more researches and exploration of the full potential of nanomaterials based therapeutics and designing of effective nanomedicines and advanced drug delivery regimens by exploiting the recent advances in inter- and multi-disciplinary fields of immunology, biotechnology, biochemistry, bioengineering and others is still required to bring out revolution in increasing the commercialization value and delivery of such products from bench to bed side. Silver nanoparticles have gained high attention for their antimicrobial potentialities [239–241]. The Metadichol, a nanoemulsion of policosanol, available as a nutritional supplement, has ability to displace viruses binding to the Vitamin D receptor and possess immune enhancing properties, thus could inhibit entry of viruses into host cells and has been recently

reported to posses anti-viral potential again Zika virus [242,243]. Such studies need to be supported with extensive researches towards bringing out useful pharmaceuticals, nutraceuticals, drugs, medicines, anti-microbial agents as commercialized products into the market for safeguarding the health of humans and their companion animals, live-stock and poultry.

Translation of nanotechnology based medicines from pre-clinical stage to clinically useful products is a significant challenge. The pharmaceutical companies which have come up with products that have illustrated therapeutic utility are examples of the meticulous application of nanotechnology to the development of therapeutic systems. Citing examples of commercial anti-cancer nanomedicines, we hereby give an insight for facilitating the understanding of the reader about the revolutionizing impact of nanotechnology in the field of medicine. Based on this approach, doxorubicin loaded liposomal formulation (Doxil™/ Caelyx™) was the first anti-cancer nanomedicinal product approved by FDA [244–247]. The conventional formulation driven approach of product development has not yet been able to deliver the expected benefit to the patients.

## 10. Conclusion and future perspective

The application of nanotechnology in the field of medicine has already borne many breakthroughs and is continuing to grow towards becoming a vital component of the healthcare system. This fact is evident from the ever-increasing research publications and patents granted in the field of nanocarrier systems for drug delivery. Present review gives a brief account of various nano materials and their derivatives potential as a therapeutic agent and their merits over conventional therapeutic agents. Nanotherapeutics such as polymeric nanoparticles, nanoemulsions, nanogels, solid lipid nanoparticles, nanostructured lipid carriers, dendrimers, nanocapsules, nanosponges has been discussed in details. The applications of nano-medicines in the field of cancer, nutrition, and health have been emphasized. Also, future perspectives in the field of nano-robots have been briefly introduced. A multidisciplinary approach coupled with industry-academia partnership should drive further research pursuits in this area. The translation of scientific research into marketable products is still a challenge, and the future of emerging nanotherapeutics depends upon converting the potential research outcomes into fruitful commercial technology for stake holders. In coming future, nanotechnology can lead to major advances towards personalized medicine. The nano-diagnostics can be more exploited for further improved sensitivity and specificity of the diagnostic tests. Newer and more precise nanoparticles can be identified which can lead us to more precise disease diagnosis for its control.

## Author contributions

All authors have equally contributed to the manuscript design, collection and analyzing literature, drafting, update, and revision. Minakshi and Gaya Prasad envisioned the idea, reviewed and edited the manuscript. Upendra Lambe, Basanti Brar, Iqbal, Manimegalai, Koushlesh Ranjan, Rekha Rao, Sunil Kumar, Sheefali Mahant collected the literature and analyzed for the compilation of the manuscript. Sandip Kumar Khurana further reviewed and edited the manuscript. Kuldeep Dham and Hafiz MN Iqbal overviewed, analyzed and edited the manuscript.

## Conflict of interest

Authors would hereby like to declare that there is no conflict of interests that could arise.

## Acknowledgement

Authors are thankful to Lala Lajpat Rai University of Veterinary and

Animal Sciences, Hisar India for providing facility to prepare the manuscript. All other authors acknowledge their respective institutes for providing literature facilities.

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